

Applicant : RICHARD BROWN Page 7  
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Amendment in Response to Office Action of 10/22/2003

conditions than when done at ambient temperatures. This leads to reduced grain growth in critical areas of the forging producing a stronger part with increased ductility and yield strength. This also prevents massive dislocations, cracks, or failure planes form from being produced in the parts.

Please amend Page 20, the Abstract of the Disclosure as follows:

#### CLAM SHELL SYSTEM

#### ABSTRACT OF THE DISCLOSURE

A work piece has an interior cylindrical component. The interior cylindrical component is composed of a beam. The beam is adapted to apply pressure to remove the work piece. An intermediate cylindrical component has four radial spaced cylindrical control arms, an interior flange and an exterior pair of semi-conical molding adapted to receive a work piece. An exterior cylinder housing is adapted to house the interior component and the intermediate component. The exterior cylinder housing has a plurality of bores and a conical recess. The conical recess is adapted to receive the molding arms of the intermediate cylindrical component.